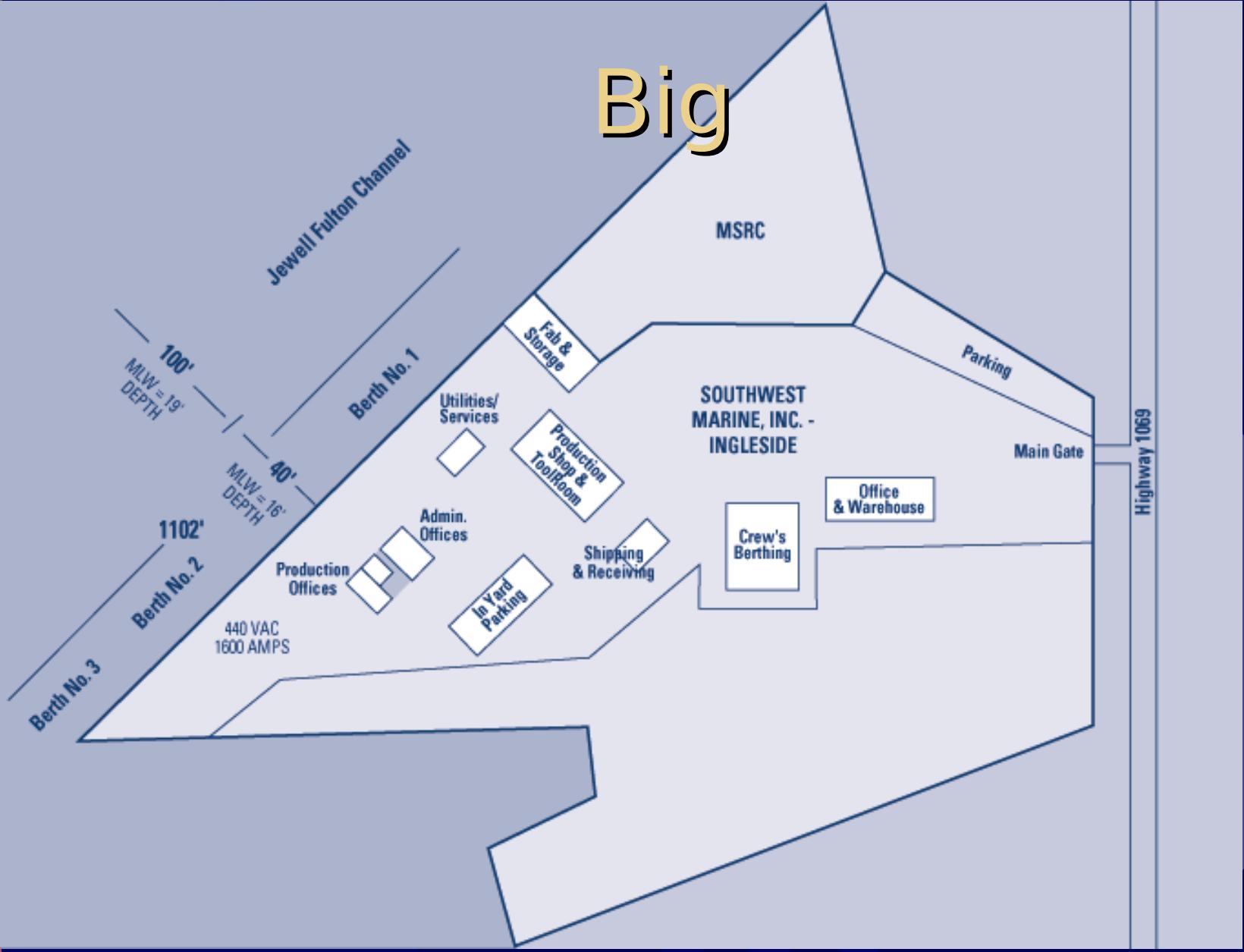


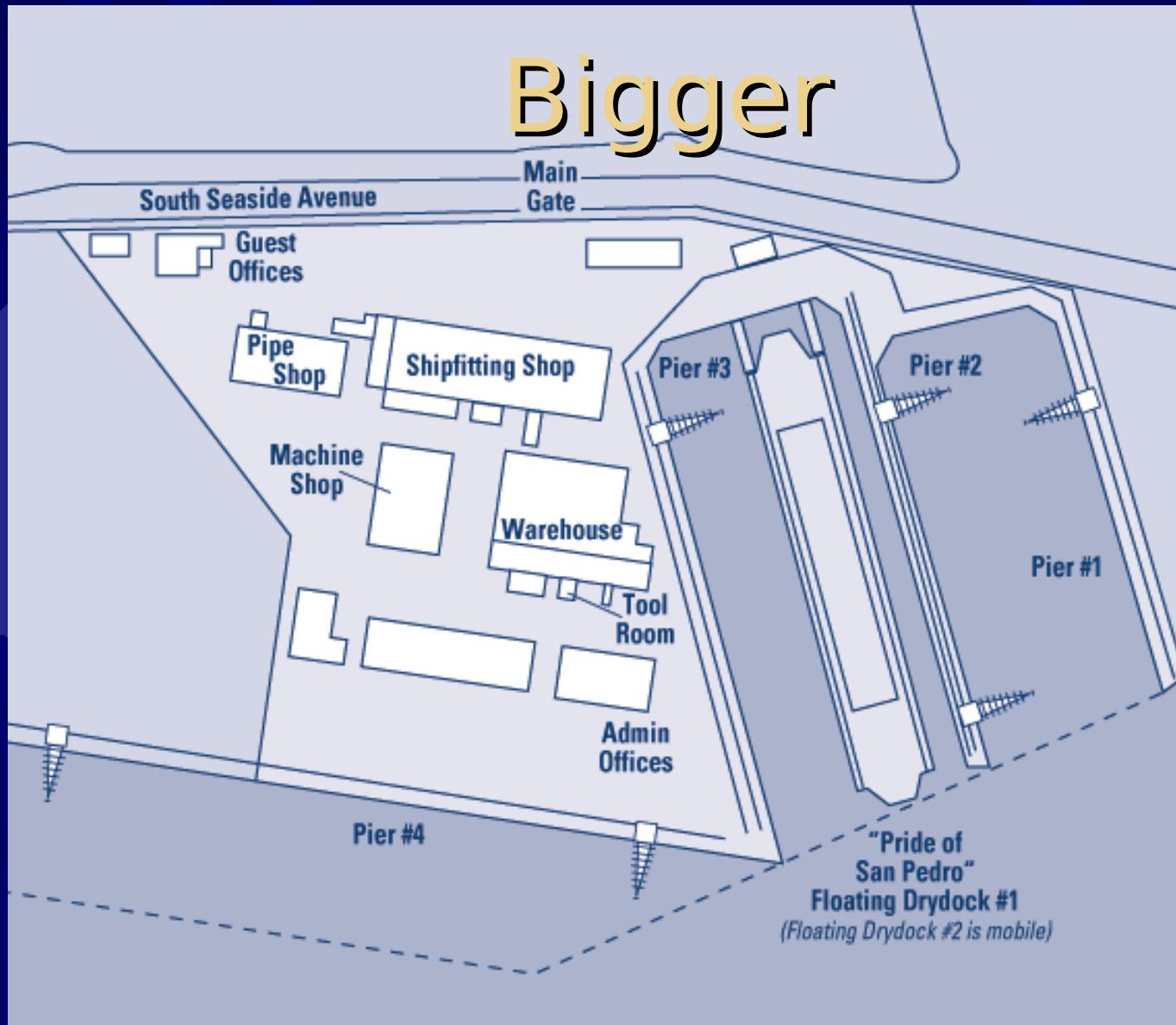
Shipyard Layout



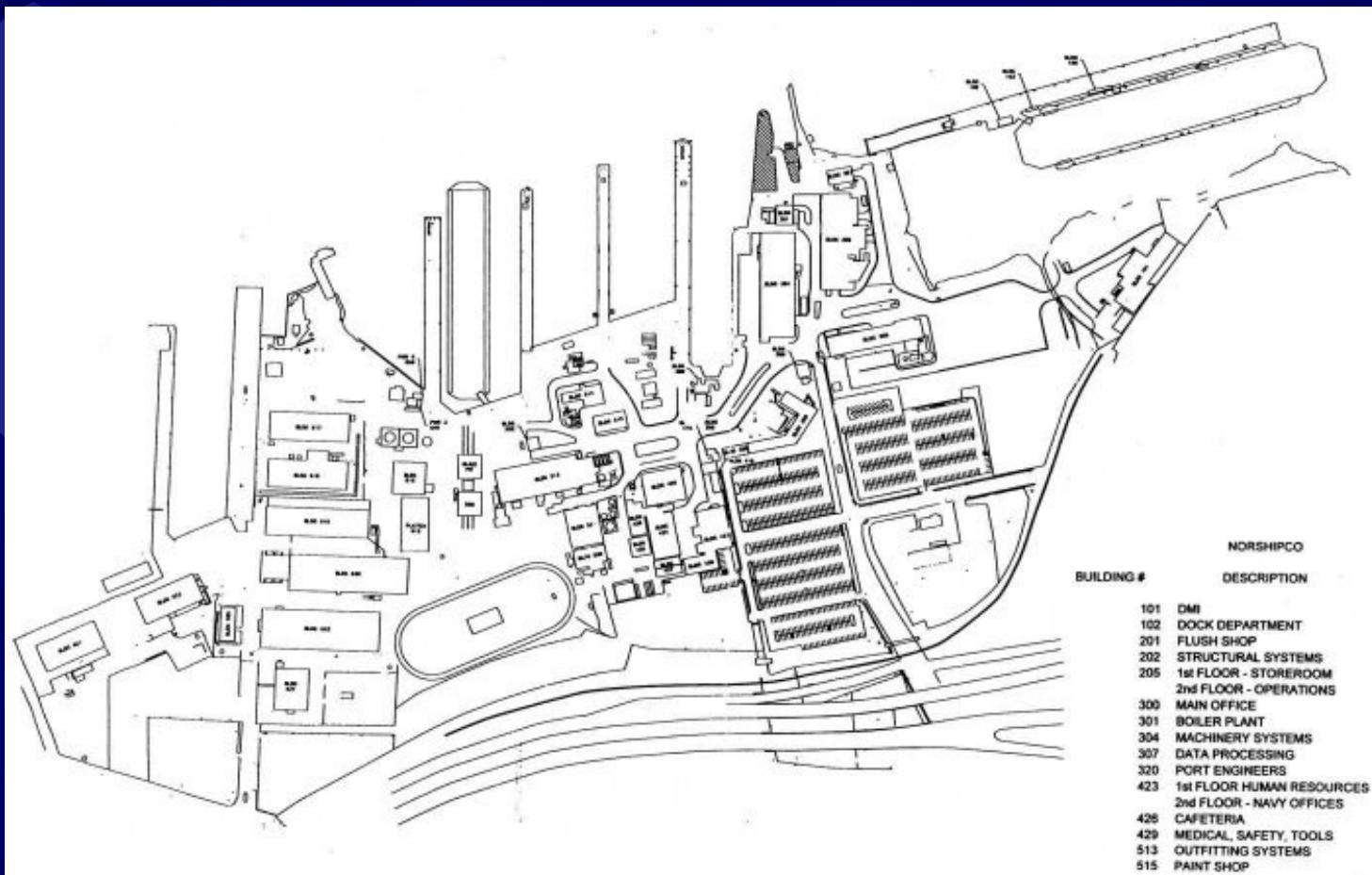
Big



Bigger



Biggest



Manufacturing Processes



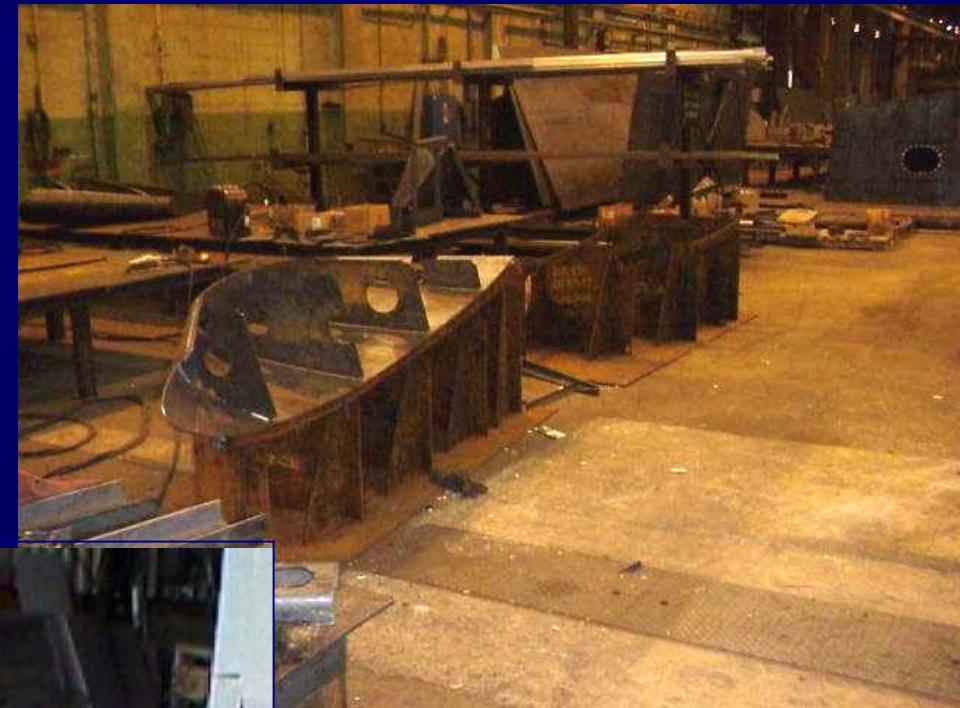
Design Phase for 49' BUSL Project

- ★ 25 boats in 3 years
- ★ Concept was already proven and prototyped
- ★ Production drawings were created
- ★ LLTM was purchased



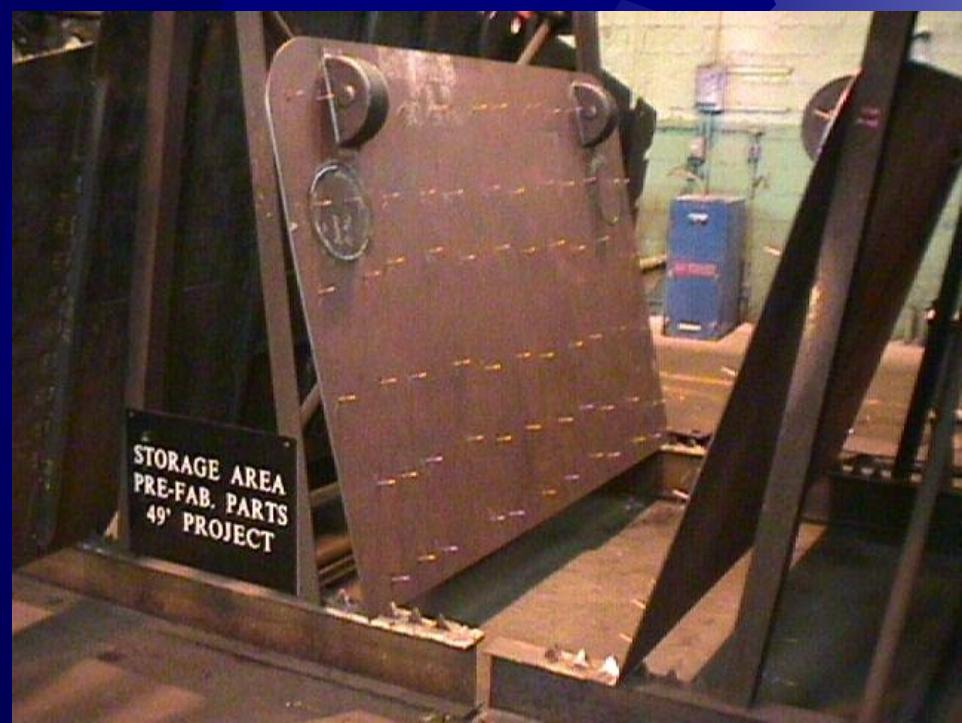
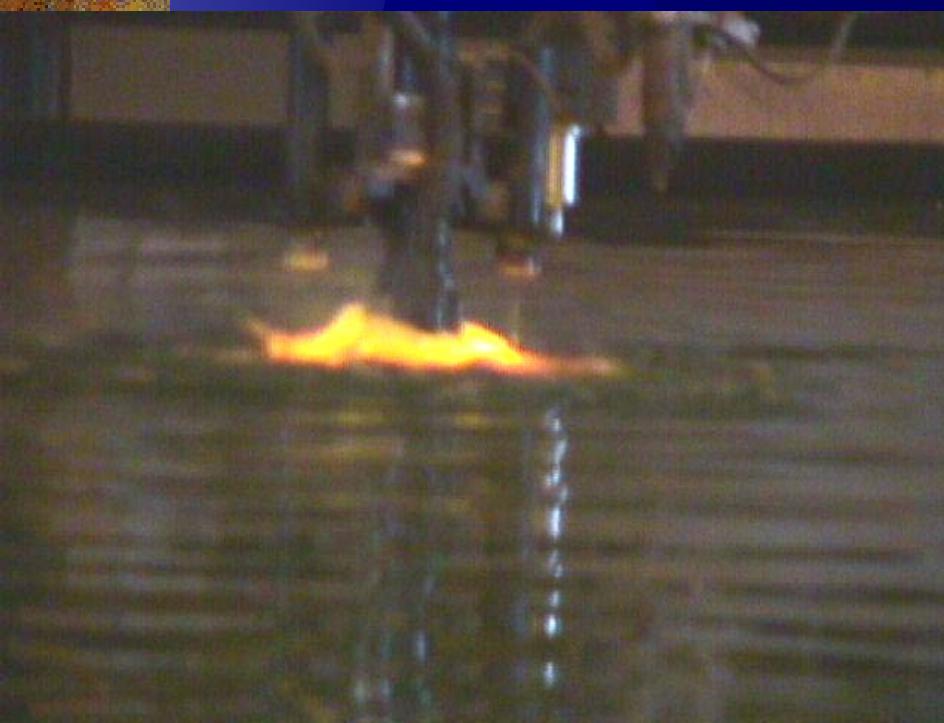
Pre-Fabrication

- ★ Build Mocks, Jigs, and Fixtures.
- ★ Cut out Plate



Pre-Fabrication

- ★ Cut out Plate
- ★ Assemble Bulkheads



Build Shell

- ★ On Mock
- ★ Inverted Construction



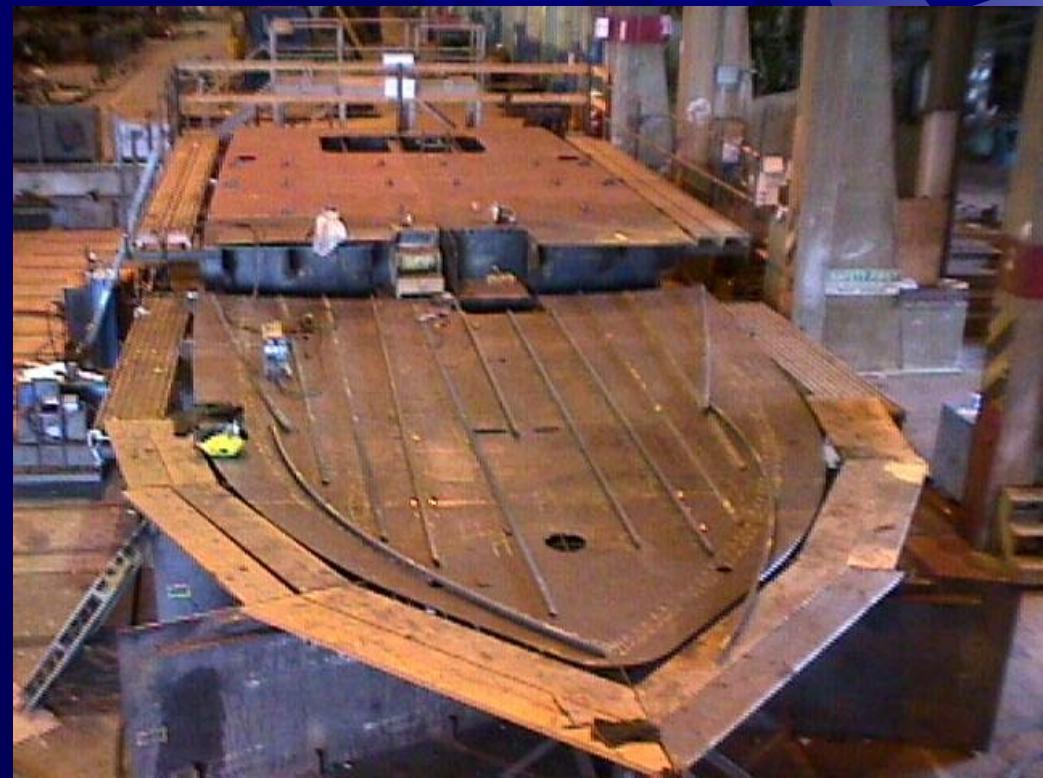
Structural Outfit

- ★ Weld pre-fabricated components to shell.
- ★ Install piping



Blast/ Paint/ Righten

- ★ Boat shell is blasted and painted before being flipped over.
- ★ No more welding from this point on.



Rough outs/ Install Deckhouse

- ★ Install
Aluminum
Pilothouse.
- ★ Install
Pilothouse
equipment.



Install Machinery

- ★ Bolt on machinery into foundations.
- ★ No connections, yet.

Machinery Connection

- ★ Connect all machinery.
- ★ Avoids people climbing over each other to install and hook-up.
- ★ Critical alignments can be done once.

Electrical Installations

- ★ Only Electricians and Electronics Technicians on the Boat at this time.

Final Paint



Launch

- ★ Final Machinery test on dock
- ★ Drop in water for sea trials
- ★ Deliver quality CG asset on time and under budget!